

Technical Data Sheet

**Diamond Asa S950**

Acrylonitrile Styrene Acrylate

LyondellBasell Industries

Engineering Plastics

General			
Features	• Good Weather Resistance	• Ultra High Impact Resistance	
Agency Ratings	• EC 1907/2006 (REACH)	• EU 2002/96/EC (WEEE)	
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) ¹			ASTM D1238
200°C/5.0 Kg	0.80 g/10 min	0.80 g/10 min	
230°C/3.8 Kg	2.5 g/10 min	2.5 g/10 min	

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ² (Yield)	5200 psi	35.9 MPa	ASTM D638
Flexural Modulus - Tangent ³	233000 psi	1610 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 In (3.18 Mm)	8.0 ft·lb/in	430 J/m	

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	87	87	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed, 0.125 In (3.18 Mm)	167 °F	75.0 °C	
264 Psi (1.8 Mpa), Annealed, 0.125 In (3.18 Mm)	196 °F	91.1 °C	
Vicat Softening Temperature	219 °F	104 °C	ASTM D1525 ⁴

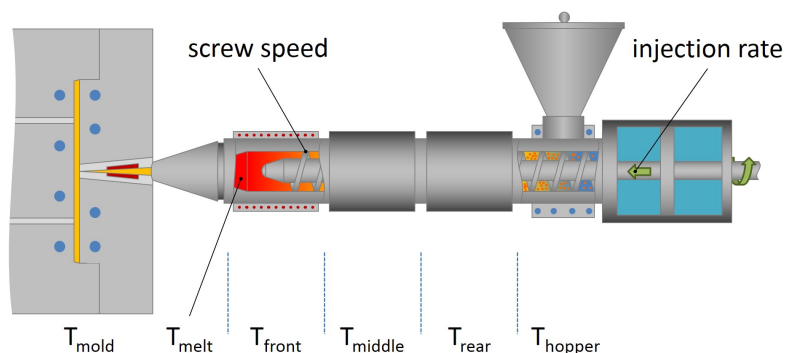
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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Suggested Shot Size	40 to 70 %	40 to 70 %
Rear Temperature	446 to 500 °F	230 to 260 °C
Middle Temperature	450 to 509 °F	232 to 265 °C
Front Temperature	455 to 522 °F	235 to 272 °C
Nozzle Temperature	428 to 522 °F	220 to 272 °C
Processing (Melt) Temp	428 to 522 °F	220 to 272 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Rate	Fast	Fast
Back Pressure	75.0 to 150 psi	0.517 to 1.03 MPa

Notes¹ Procedure A² 2.0 in/min (51 mm/min)³ 0.050 in/min (1.3 mm/min)⁴ Loading 1 (10 N)**Notes**

These are typical property values not to be construed as specification limits.